

## Manufacturer & Stockist

Heating, Ventilation & Air Movement Equipment

Units 2 & 3 Bull Ring Trading Estate, Green Street, Digbeth, Birmingham, B12 0NB. Tel: 0121 766 8126 Fax: 0121 766 7239

www.ais-vent.co.uk

## EASY FIT FLAT OVAL ACCESS DOOR RANGE

## EASY FIT UN-INSULATED FLAT OVAL ACCESS DOOR



## **Description:**

The AJS range of easy fit galvanized mild steel flat oval access doors are manufactured by ourselves in the UK and have been designed for both strength and to gain safe and easy access to all in-duct equipment for inspection, maintenance and duct cleaning purposes.

#### **Size Options**

- Type A 200mmx80mm
- Type B 250mmx150mm
- Type C 400mmx300mm

## Full Features:

- Double skinned construction.
- Manufactured from 0.8mm galvanised mild steel (as standard).
- 6mm closed cell polyethylene gasket adhered to the inner panel sealing the duct internally.
- A positive seal is achieved via 2 external thermo plastic, tri-star threaded (m10) hand wheels, tightened onto press fitted internal fully threaded (m10) set bolts. (Zinc plated mild steel)
- Conical stainless steel springs fitted between the inner and outer panel offers a sprung separation for ease of installation and removal.
- Set bolt ends are pressed to purposely defect the thread ends, not allowing the access door to be completely disassembled, reducing the risk of the inner panel separating and falling into the duct, causing damage to other equipment.
- Self adhesive disposable duct hole cut out template, complete with installation instructions packaged with each access door.
- Optional rubber edging strip (cut to size) for the duct hole rough edges, reducing the risk of personal injury
  when the access door is removed for duct cleaning and maintenance purposes.

#### **Material Option**

- Galvanised Mild Steel.
- 304 Stainless Steel.
- 316 Stainless Steel.



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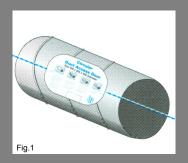
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# ACCESS DOOR DIMENSIONS & INSTALLATION METHOD

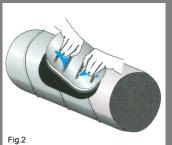
## **EASY FIT SPIRAL / CIRCULAR & FLAT OVAL ACCESS DOORS**

#### INSTALLATION METHOD



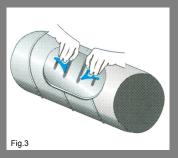
#### Stage 1. (See fig.1)

- Locate and highlight central line on the duct.
- 2. After Aligning the template with the centre line (using the datum line). Attach by removing the backing tape.
- 3. Cut the opening to the outside of the AJS template.



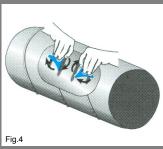
#### Stage 2. (See Fig.2)

- Locate captive hand wheels and slacken fully.
- 2. At a 30° angle from the centre line, feed the inner panel through the duct opening.



Stage 3. (See Fig.3)

 Bringing the door to a central position, locate to the inner door panel by pulling slowly towards you.



#### Stage 4.(See Fig.4)

- 1. Fully tighten the hand wheels to seal the door to the duct.
- 2. Secure safety chain to duct if applicable. (Chained Access Doors ONLY)

STANDARD SIZES HELD IN STOCK	
OVERALL	TO SIUT
DOOR SIZE	DUCT SIZE
W (mm) X H (mm)	DIAMETER (mm)
200 X 80	80
200 X 80	100
200 X 80	125
200 X 80	150
250 X 150	150
250 X 150	160
250 X 150	180
250 X 150	200
250 X 150	224
250 X 150	250
250 X 150	280
250 X 150	300
250 X 150	315
250 X 150	355
250 X 150	400
250 X 150	450
400 X 300	400
400 X 300	450
400 X 300	500
400 X 300	560
400 X 300	630
400 X 300	711
400 X 300	762
400 X 300	813
400 X 300	914
400 X 300	1016